






CHAIN OVERVIEW

Our chain manufacturing roots date back to the late 1800s and the Columbus Chain Company. We hold patents in chain and chain link design as well as patents in chain manufacturing processes, which help ensure our chain is the strongest and most reliable on the market today. We also invented the first alloy chain in 1933 – the forerunner to our industry-changing Herc-Alloy 800® and 1000 chains.

Today, Columbus McKinnon is an industry-leading chain manufacturer. Relying on more than a century of chain-making expertise and innovation, we manufacture a wide selection of graded chain in Tennessee, for use in a variety of industries. We have always been an innovator in chain and rigging products, and we continually work to improve our processes and materials to ensure we manufacture the best chain in the industry year after year.

GRADED CHAIN AT A GLANCE

	ASTM & NACM Grade	CM Chain Embossment	ASTM Specification	Name	Typical Uses
	GRADE 30	G30	A413	Proof Coil	General-purpose, low-carbon chain for industrial and agricultural applications including guard rails, logging and load securement. Not to be used for overhead lifting.
	GRADE 43	G43	A413	High Test	Grade 43 chain is manufactured to meet ASTM & NACM specifications. Typical uses include container securement, logging, towing and marine industry applications. Grade 43 is available in many finishes. Not to be used for overhead lifting.
	GRADE 70	G70	A413	Transport	A higher-strength, heat-treated carbon steel chain typically used by truckers, loggers and highway crews for load securement, towing, lashing and as trawler chain. Load ratings of Grade 70 chain are approximately 20% higher than Grade 43. Not to be used for overhead lifting.
	GRADE 80	HA800	A391	Alloy	A higher-strength, heat-treated alloy steel chain primarily used as a sling component for overhead lifting, but can also be used in rigging and tie-down applications where a lighter weight, higher strength chain is desirable. Meets NACM, ASME, and OSHA standards for overhead lifting.
	GRADE 100	HA1000	A973	Alloy	With approximately 25% higher strength than Grade 80, Grade 100 chain is used primarily as a sling component for overhead lifting. Grade 100 chain can be used for all of the same applications as Grades 30 through 80. Meets NACM, ASME, and OSHA standards for overhead lifting.

DIMENSIONS, WEIGHTS & WLL

Chain Size (in.)	Wire Diameter Nominal (in.)	Inside Length Nominal (in.)	Inside Width Nominal (in.)	Weight Per 100 ft (lbs.)	Working Load Limit (lbs.)
GRADE 30 (PROOF COIL)					
1/2	0.515	1.73	0.81	241.6	4,500
5/8	0.625	1.916	0.855	363	6,900
3/4	0.781	2.397	1.07	568	10,600
GRADE 43 (HIGH TEST)					
1/2	0.515	1.73	0.81	241.6	9,200
5/8	0.625	1.916	0.855	363	13,000
3/4	0.781	2.397	1.07	568	20,200
GRADE 70 (TRANSPORT)					
1/4	0.281	0.883	0.40	72.9	3,150
5/16	0.327	1.10	0.50	96.9	4,700
3/8	0.391	1.247	0.563	140.4	6,600
1/2	0.515	1.73	0.81	241.6	11,300
HERC-ALLOY 800® (GRADE 80)					
7/32	0.218	0.676	0.306	44.3	2,100
9/32	0.281	0.883	0.4	72.9	3,500
5/16	0.328	1.019	0.446	99.1	4,500
3/8	0.391	1.247	0.563	140.4	7,100
1/2	0.512	1.559	0.719	244.7	12,000
5/8	0.63	1.916	0.838	367.7	18,100
3/4	0.787	2.397	1.049	573.6	28,300
7/8	0.875	2.25	1.093	776	34,200
1	1.00	3.07	1.44	941.1	47,700
1-1/4	1.25	3.92	1.59	1420	72,300
HERC-ALLOY® 1000 (GRADE 100)					
7/32	0.218	0.676	0.306	44.3	2,700
9/32	0.281	0.883	0.4	72.9	4,300
3/8	0.406	1.247	0.563	153	8,800
1/2	0.531	1.559	0.719	266.7	15,000
5/8	0.64	1.916	0.838	381.2	22,600
3/4	0.812	2.397	1.049	605	35,300

GRADE 30



GRADE 43



GRADE 70



GRADE 80



GRADE 100

